

LIBOLON N180-200

Product description

LIBOLON N180-200 is a polyamide 6 grade of medium to high viscosity that is well suited for production of engineer compounding.

Supply form and storage

LIBOLON N180-200 is supplied pre-dried and ready for processing in a variety of moisture proof containers, such as boxes, bigbags and bulk containers.

Quality Acceptance

LIBOLON N180-200 meet the requirements of "Heavy Metal Test", "RoHS" and FDA 21 CFR 177.1500 " Nylon Resins".

Test Item		Test Methods	Unit	Actual
Physical Properties	Diameter of Chip	-	mm	2.0~2.5
	Weight of Chip	-	g/100pc	0.88-0.98
	Density	ASTM D792	g/cm ³	1.13
	Moisture Absorption	ASTM D570	%	5.29 (50% RH)
Mechanical Properties	TensileYield Strength	ASTM D638	Mpa	85.9
	Elongation at Break	ASTM D638	%	210
	Flexural Strength	ASTM D790	Mpa	42.1
	Flexural Modulus	ASTM D790	Mpa	918.4
	IZOD Notched Impact Strength	ASTM D256	J/m	50.25
	Hardness	ASTM D2240	share D	68
Thermal Properties	Temp of Deflection	ASTM D648	°C	50.9
	UL Flammability	UL94/1.6mm	-	V2
	Melting Point	DSC	°C	222
	Melting Index 270°C, 1.2kg	-	g/10min	8.76
Electrical Properties	Surface Resistance	ASTM D257	ohm	3.0×10 ¹⁴
	Volume Resistance	ASTM D257	ohm*cm	1.02×10 ¹⁵
	Dielectric Strength	ASTM D149	kV/mm	12.5
	Dielectric Constant at 1MHz	ASTM D150	kV/mm	5.29

OFFICE

6F,No.162,Sung Chiang Rd.,Taipei 104,
Taiwan,R.O.C

TEL : (02) 21002188

FAX : (02) 21002178

www.libolon.com.tw

PLANT

No. 33, Gongye Rd.Fangyuan Ind. Park,Changhua
528,Taiwan,R.O.C

TEL : (04) 8953888

FAX : (04) 8953889